



Southeastern Aluminum Products, Inc.

Telephone: 904-781-8200 • Post Office Box 6427 • Jacksonville, Florida 32236-6427

INSTALLATION INSTRUCTIONS CRYSTALLINE FRAMED HINGE DOOR

IMPORTANT: Read all instructions carefully and become familiar with all parts before installation.

- STEP 1** Threshold (A) is overcut. Measure opening for threshold and cut.
- STEP 2** Apply a generous bead of silicone based caulk to the underside of the threshold (A) and place on the curb with the upright leg towards the outside of the unit.
- STEP 3** Using a level, position the wall jambs (B) on the threshold and against the walls with the longer legs toward the opening. Mark through the holes provided for anchoring. Drill 3/16" holes and insert plastic anchors (C) for masonry applications or drill 1/8" tap holes for fiberglass and acrylic units. Secure jambs (B) to the walls with #8 x 1-1/2" screws (D).
- STEP 4** Position the door panel assembly (E) into the opening. Plumb the door assembly and secure it to the wall jamb (B) using #8 x 1/2" Tek screws (F) through the holes provided.
- STEP 5** Position the strike jamb assembly (G) and plumb to the door panel assembly (E). Secure the strike jamb to the wall jamb (B) as in step #4.
- STEP 6** Secure the drip anchor (AA) with sweep (BB) to the bottom of the door panel assembly using # 8 x 1/2" Tek screws (F) through the holes provided. The drip anchor should be flush with the bottom of the door.
- STEP 7** Insert the drip channel end plug (DD) into the end of the drip channel (CC).
NOTE: Before inserting the end plug put a small drop of clear silicone on the bottom. Position the drip channel with the highest point toward the strike jamb and angle down for desired drainage. Secure in position with #6 x 7/32" screws (EE) provided.
- STEP 8** Install the handles (I) with #6-32 x 1-1/2" screws (J) provided.
- STEP 9** Caulk all edges and joints exposed to water using a silicone based caulk or other suitable sealant that will prevent water leakage.

This parts list reflects parts included in a door kit in combination with a door adaptor kit.

PARTS LIST

| | | | | | |
|---|----------------------|---|----|-----------------------|---|
| A | Threshold | 1 | I | Handles | 2 |
| B | Wall Jamb | 2 | J | #6-32 x 1-1/2" Screws | 2 |
| C | Anchors | 6 | AA | Drip Anchor | 2 |
| D | #8 x 1-1/2" Screw | 6 | BB | Sweep | 1 |
| E | Door Panel Assembly | 1 | CC | Drip Channel | 1 |
| F | #8 x 1/2" Tek Screws | 8 | DD | Drip Channel End Plug | 1 |
| G | Strike Jamb Assembly | 1 | EE | #6 x 7/32" Screws | 2 |

