



# *Southeastern Aluminum Products, Inc.*

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## INSTALLATION INSTRUCTIONS CRYSTALLINE FRAMED HINGE DOOR

**IMPORTANT:** Read all instructions carefully and become familiar with all parts before installation.

- STEP 1** Threshold (A) is overcut. Measure opening for threshold and cut.
- STEP 2** Apply a generous bead of silicone based caulk to the underside of the threshold (A) and place on the curb with the upright leg towards the outside of the unit.
- STEP 3** Using a level, position the wall jambs (B) on the threshold and against the walls with the longer legs toward the opening. Mark through the holes provided for anchoring. Drill 3/16" holes and insert plastic anchors (C) for masonry applications or drill 1/8" tap holes for fiberglass and acrylic units. Secure jambs (B) to the walls with #8 x 1-1/2" screws (D).
- STEP 4** Position the door panel assembly (E) into the opening. Plumb the door assembly and secure it to the wall jamb (B) using #8 x 1/2" Tek screws (F) through the holes provided.
- STEP 5** Position the strike jamb assembly (G) and plumb to the door panel assembly (E). Secure the strike jamb to the wall jamb (B) as in step #4.
- STEP 6** Secure the drip anchor (AA) with sweep (BB) to the bottom of the door panel assembly using # 8 x 1/2" Tek screws (F) through the holes provided. The drip anchor should be flush with the bottom of the door.
- STEP 7** Insert the drip channel end plug (DD) into the end of the drip channel (CC).  
**NOTE: Before inserting the end plug put a small drop of clear silicone on the bottom.** Position the drip channel with the highest point toward the strike jamb and angle down for desired drainage. Secure in position with #6 x 7/32" screws (EE) provided.
- STEP 8** Install the handles (I) with #6-32 x 1-1/2" screws (J) provided.
- STEP 9** Caulk all edges and joints exposed to water using a silicone based caulk or other suitable sealant that will prevent water leakage.

This parts list reflects parts included in a door kit in combination with a door adaptor kit.

**PARTS LIST**

A	Threshold	1	I	Handles	2
B	Wall Jamb	2	J	#6-32 x 1-1/2" Screws	2
C	Anchors	6	AA	Drip Anchor	2
D	#8 x 1-1/2" Screw	6	BB	Sweep	1
E	Door Panel Assembly	1	CC	Drip Channel	1
F	#8 x 1/2" Tek Screws	8	DD	Drip Channel End Plug	1
G	Strike Jamb Assembly	1	EE	#6 x 7/32" Screws	2

